



Space Resource Utilization Considerations for a Lunar Habitation Customer

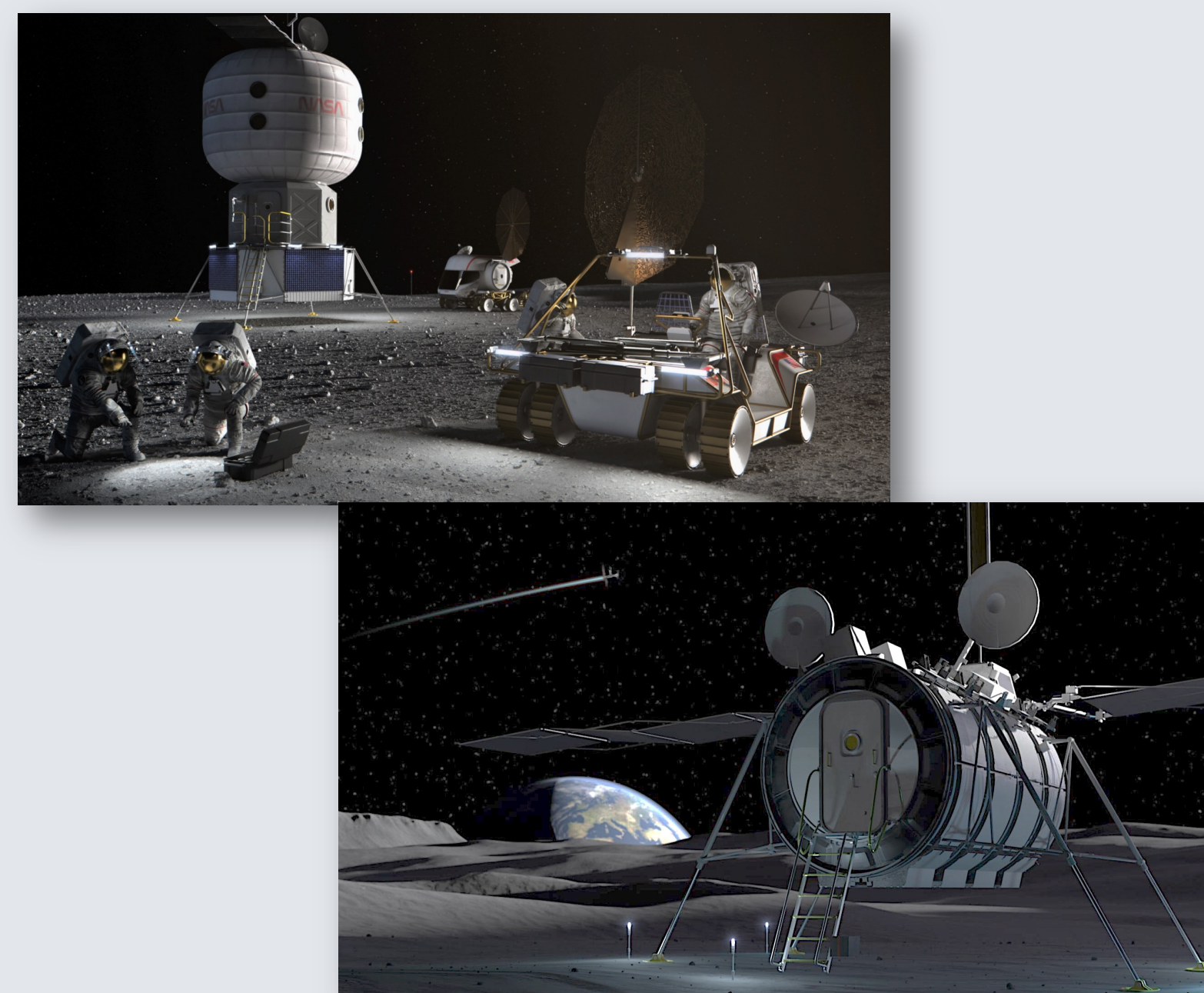
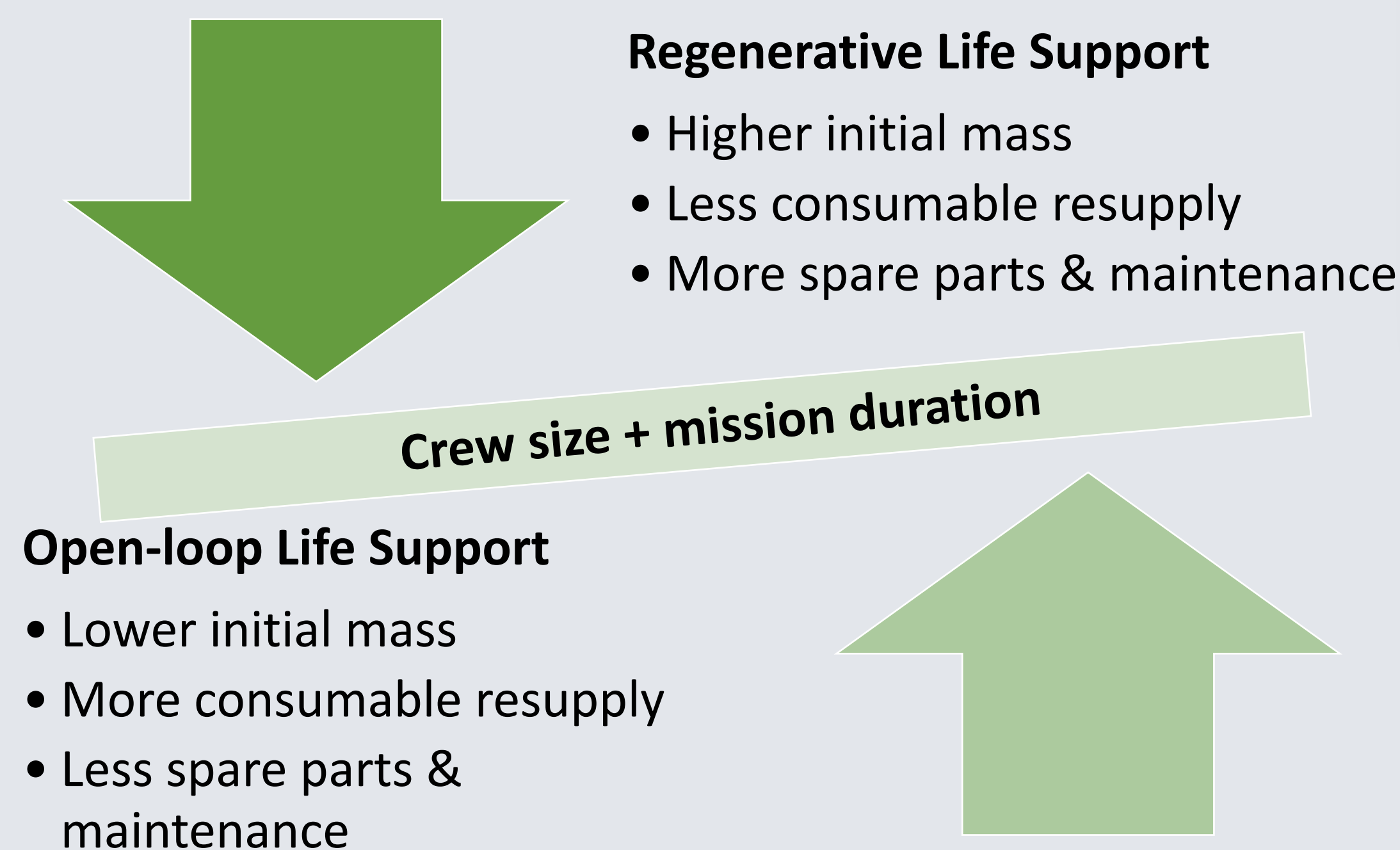
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The Habitation Customer

Habitation life support systems may be a customer of in-situ produced oxygen (O_2) and water (H_2O). Despite lower demand than proposed propellant business cases, habitation customers may hold significant value in lunar O_2 and H_2O delivery with projected combined values of \$20M USD or more per mission. **As current habitation concepts balance environmental control and life support system (ECLSS) complexity with logistical dependencies, a limited opportunity may be available for a small-scale space resource utilization (SRU) customer.** Understanding the demands for extraction, processing, and storage and delivery for habitation ECLSS are necessary to tap into this potential early-stage market.

ECLSS Balancing Act



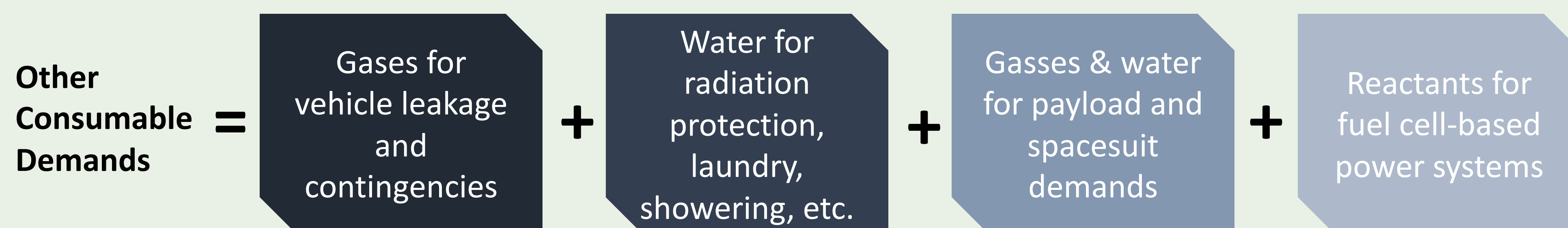
Initial lunar surface habitation concepts evaluating open-loop life support architectures (top: NASA's lunar surface habitat¹, bottom: Agenzia Spaziale Italiana (ASI) Multi-Purpose Habitat for Artemis²).

Extraction: *What are the consumable demands?*

The quantity of raw material that needs to be extracted for processing is a factor of customer demand. **Demand from habitation ECLSS may provide an opportunity to quantify and minimize extraction losses at small scales.** Pilot-scale demonstration systems may meet initial habitation ECLSS demands while enabling an understanding of the most profitable SRU architectures for propellant production.

Minimum Habitation ECLSS Demands³

Consumable	Metabolic demand per crewmember per day (CM-d)	Total Mission Metabolic Demands		
		2 Crew, 30-days	4 crew, 30-days	4 crew, 60-days
Oxygen (kg)	0.895	53.7	107.4	214.8
Water (kg)	3.217	193.0	386.0	772.0



Processing: *What level is required?*

Processing needs of extracted materials is dependent upon customer delivery specifications. Decreased processing is likely to increase profitability while allowing for incremental advances in process efficiency. **Gaseous oxygen for habitation ECLSS comes with less stringent processing specifications than for propellant.**

Comparison of Oxygen Procurement Specifications⁴

Constituent	Breathing O_2	Propellant O_2
Purity by vol. (min.)	99.500%	99.989%
Moisture	10 ppm	3 ppm
Total hydrocarbons as CH_4	50 ppm	23 ppm
Alkynes	--	0.05 ppm
Nitrous oxide	4 ppm	1 ppm
Halogenated hydrocarbons	2 ppm	1 ppm
Chlorinated hydrocarbons	0.2 ppm	0.1 ppm
CO_2	10 ppm	1 ppm
CO	10 ppm	(combined)

Other Specifications to Consider

- ISO 15859 *Space Systems – Fluid Characteristics, Sampling, and Test Methods*
- *Spacecraft Maximum Allowable Concentrations (SMAC)*
- *Environmental Protection Agency National Primary Drinking Water Regulations*
- *NASA Spacecraft Water Exposure Guidelines (SWEG)*

Storage & Delivery: *How can consumables be delivered?*

Storage and delivery of in-situ produced consumables for habitation ECLSS is expected to be simpler than for propellant due to smaller quantities and no need for cryogenic storage. **Modified versions of International Space Station storage solutions for gas and water may be leveraged for simplified delivery to a local habitation customer.**



Gas Transfer⁵
Nitrogen Oxygen Recharge System (NORS) tanks hold ~29 kg O_2

Water Transfer⁶
Russian EдB water containers hold ~22 kg H_2O



Existing gas and water transfer methods aboard ISS. (left: a NORS tank prepares for flight⁷, right: Crews train on Russian EдB water container⁸).

Notional Delivery Distances⁹

Excavation to Processing: ~5.2 km

Processing to Habitation: ~6.2 km

Excavation to Habitation Customer: ~11.4 km

Conclusion & Forward Work

The smaller SRU demand of habitation ECLSS provides unique opportunities to investigate SRU system scalability and efficiency with simpler approaches than for propulsion consumable use-cases. Further work is needed in identifying SRU product delivery specifications for ECLSS, although some standards currently exist outside of a SRU context and can be leveraged.

References

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